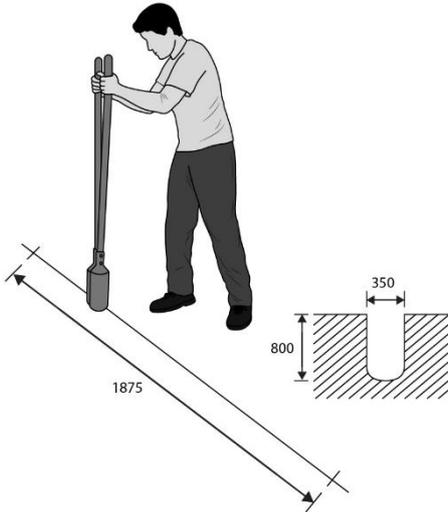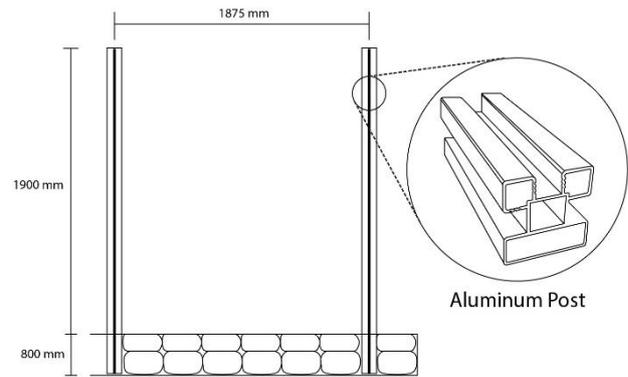# StabiFence Installation Instructions
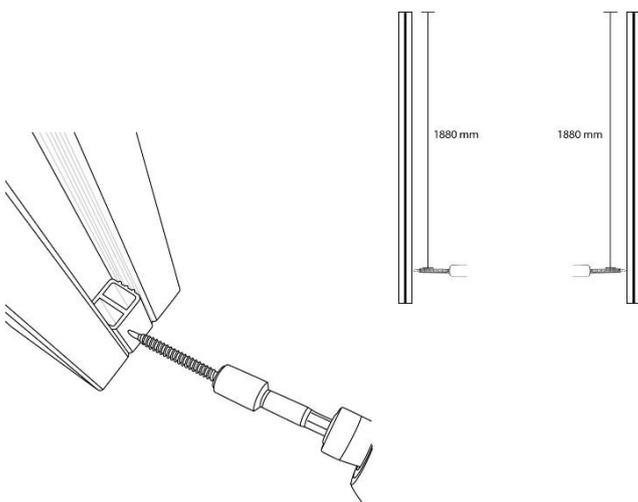

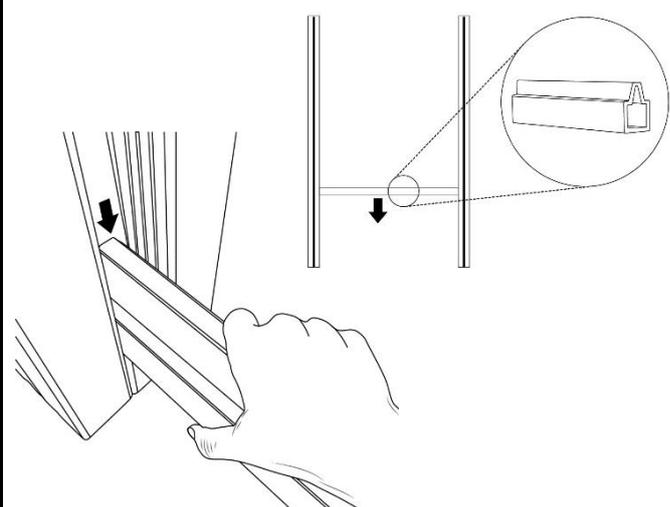**Step 1**. Mark out fence line and dig holes at 1875mm centres. 350mm wide by 800mm deep (1000mm in sand)
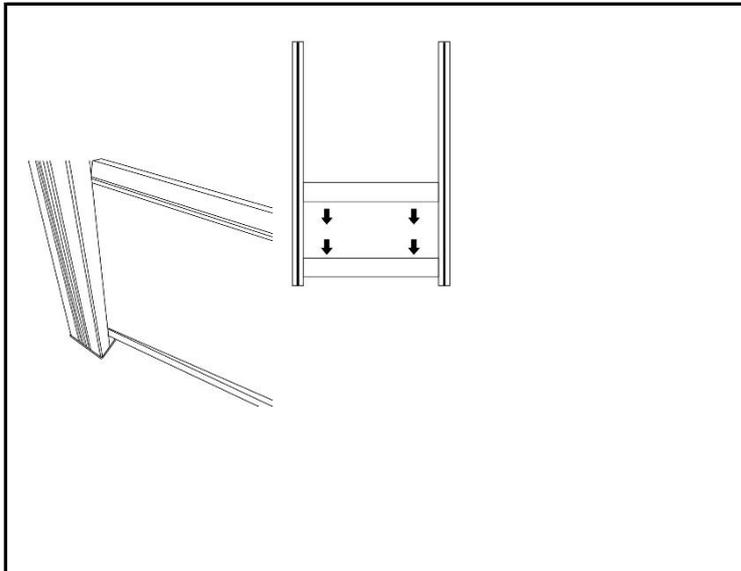

Aluminum Post

Step 2. Pour concrete ensuring the posts are set straight and square. Ensure they are at 1875mm centres apart and the top of the post at 1900mm from the FINISHED ground level. Clean any concrete splatters of the posts while still wet with a soft brush.
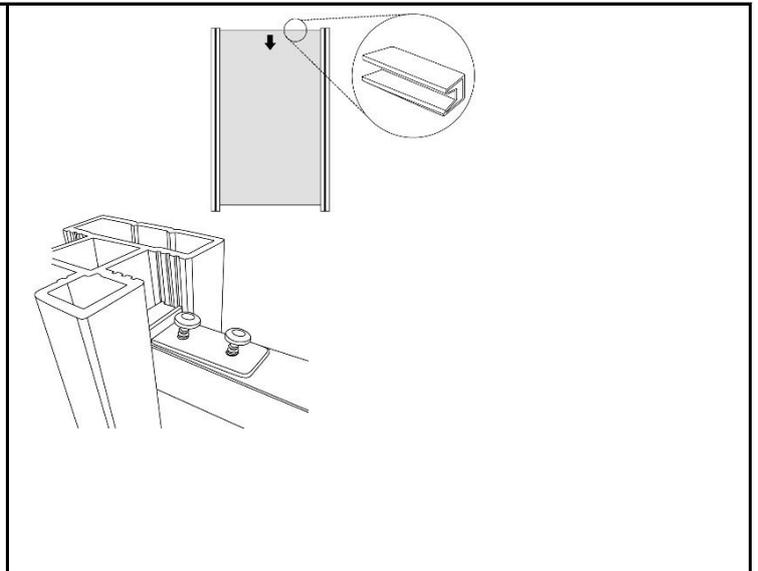

Step 3. When concrete is hard, slide spacer down the grooves in the slots in the post and screw using the 8g x 50mm self drilling screw so the TOP of the spacer is at 1880mm from the top of the post. The bottom rail sits on this so ensure all spacers are the same so the rail sits level.
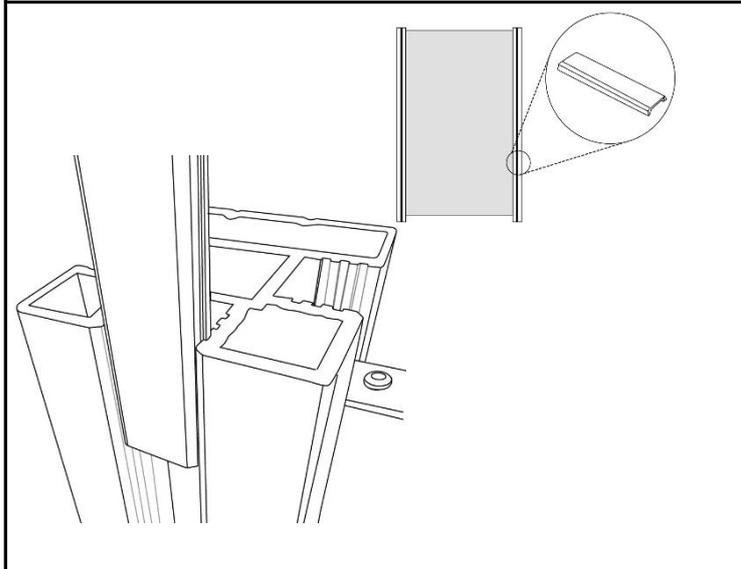

Step 4. Set the bottom rail on the spacers in the post with the tongue facing up. Check again the rail is level and at the same height as the rail on the next bay. There should be a 4mm gap at either end of the rail to allow for heat expansion.
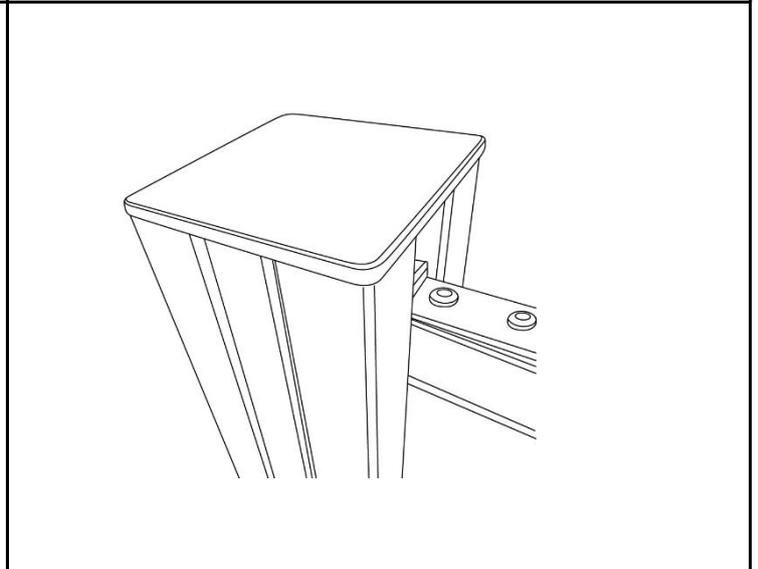
Step 5. Place boards in slot on the posts and rest on the bottom rail. Repeat for all boards in the bay.

Step 6. Place the top rail on the last board and put the L clip in the grooves in the post slot. Secure to the top rail rail using 2 of the 8g x 25mm self drilling screws. Repeat at other side.

Step 7. Slide the slot cover down the grooves in the post of the unused slot and trim with a hacksaw.

Step 8. Install post cap. You may need a rubber hammer to lightly tap into place.

Once fence is installed, hose down to get any dirt off. For the first few times it rains you will notice what looks like staining. This is just the dust coming out of the grain in the boards. You can either waterblast at a low pressure setting or leave for a few sun/rain cycles and it will come out naturally.

STABIWOOD